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D4039-041
Job Sheet 205182



Part No: D4039-041

Job Qty: 1 pcs

Part Name: Fwd Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/2/20

Job Tracking No:

Due Date: 2/27/20

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG D4039 REV D IPP RevA: new issue DD 09.12.15 verified by:EC IPP REV B:AS PER ECN 10-563 10-09-28 JLM VERIFIED BY:DD IPP REV. C AS PER ECN 18-592 18/05/07 JFS VERIFIED BY:DD.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	2/27/20		0.00	0.75	Small Fab - 1		DAS 58 9-89 JAN 03 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	1 pcs	2/27/20		0.00	0.00	QC 5 - 10		DAS 40 9-89 JAN 10 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	2/27/20		0.00	0.00	Packaging 3 - 1 - B4B		

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				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
130	QC 21 - SA	1 pcs	2/27/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 100 - (Small Fab) 1- Install bushing as per dwg. (Note 8). After bushing as warm up to room temperature, verify 0.257"
 Descriptions: hole in bushing. Ream if required. 2- Assemble lanyard to bracket as per dwg.

110 - (QC5- Inspect part completeness to step on W/O)

120 - (Identify as per dwg & Stock Location:_____)

130 - (QC21- Final inspection - Work Order Release)

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2690-6	Lanyard	1 pcs (1 ea)	100-Small Fab - 1	5043814
D4039-1	Fwd Bracket	1 pcs (1 ea)	100-Small Fab - 1	5137869
D5626-1	Bushing	2 pcs (2 ea)	100-Small Fab - 1	528072
MS17984-C416	Quick Release Pin	1 Ea (1 ea)	100-Small Fab - 1	5233780
MS21042L3	Nut	1 Ea (1 ea)	100-Small Fab - 1	5018152
MS27039-1-11	Screw	1 Ea (1 ea)	100-Small Fab - 1	fm138326.83
NAS1149D0363J	Washer	3 Ea (3 ea)	100-Small Fab - 1	5232646

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D2690-6	1	53	0
	D4039-1	1	1	0
	D5626-1	2	20	0
	MS17984-C416	1	4	0
	MS21042L3	1	2,002	0
	MS27039-1-11	1	210	0
	NAS1149D0363J	3	1,132	0
Part Specifications				
Specifications could not be found.				

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